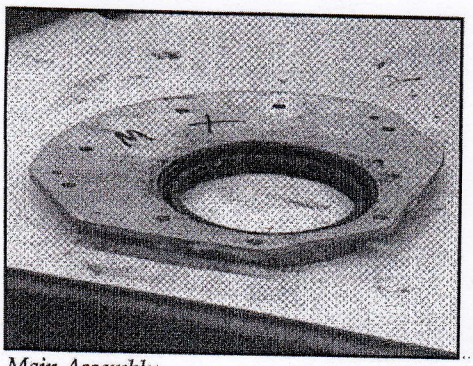
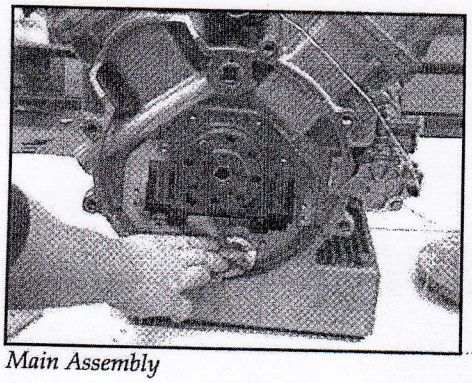


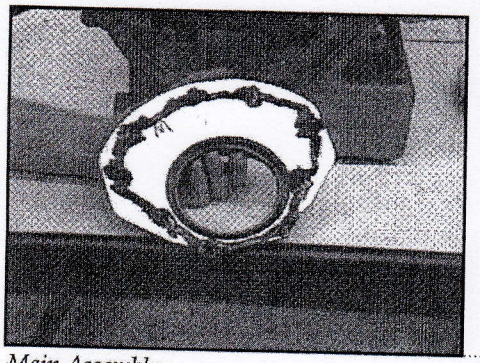
Main Assembly

Press home.



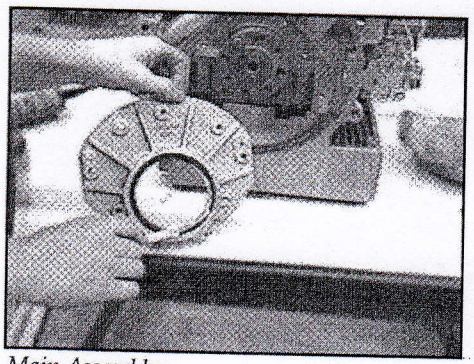
Main Assembly

Degrease the mounting face on the block.



Main Assembly

Apply sealant around the oil seal plate holes, in a continuous ring as shown.



Main Assembly

Then lubricate the lip and place over the crankshaft.